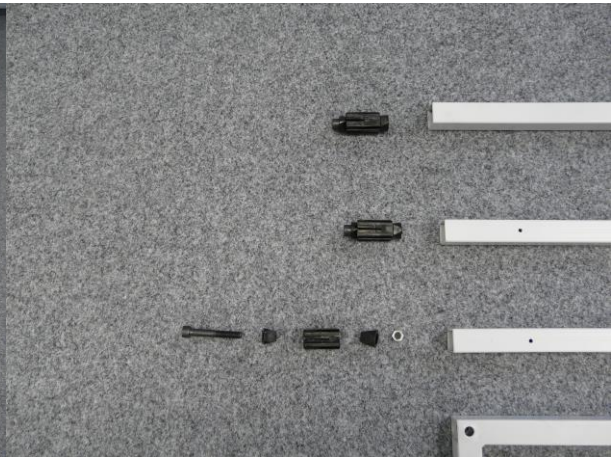
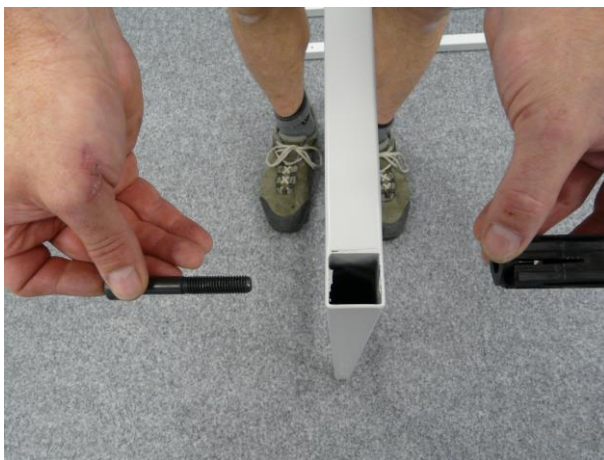


1. Set of steel frame parts



2. Set of steel frame parts - detail



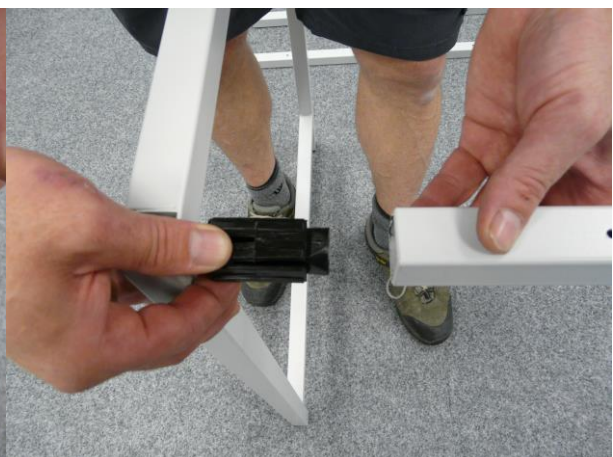
3. Mounting of upper front part



4. Mounting of upper front part - detail



5. Mounting of upper front part - detail



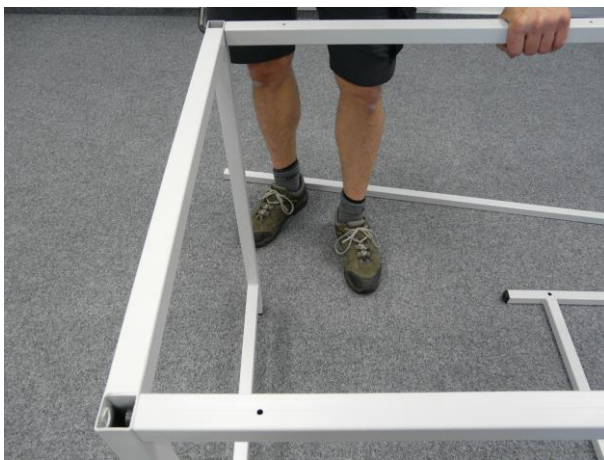
6. Mounting of upper front part – detail



7. Mounting of upper front part - detail



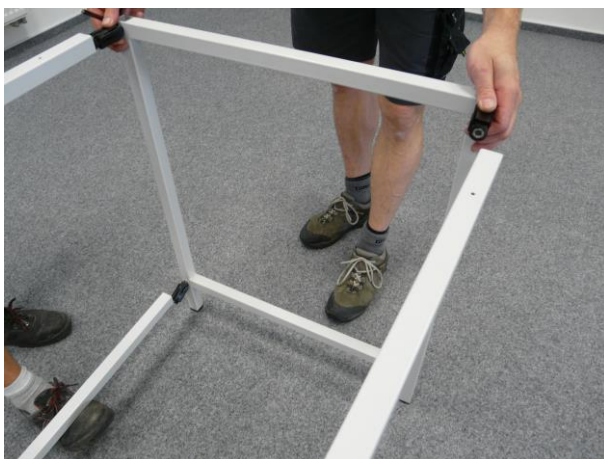
8. Tighten the joint – detail



9. Repeat with all horizontal parts



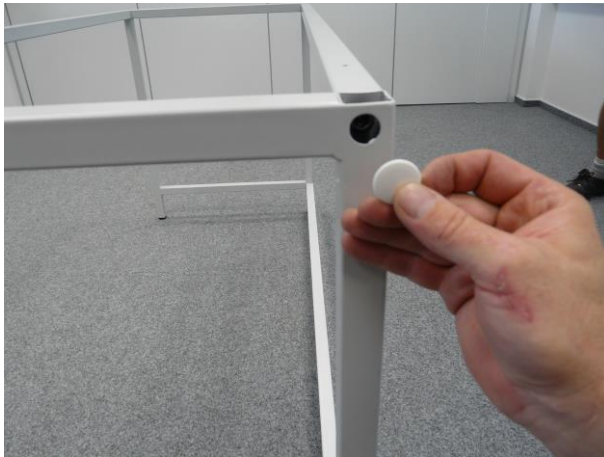
10. Repeat with all horizontal parts



11. Add vertical part



12. Tighten the joint – detail



13. Add mounting holes covers



14. Place the woktop on frame



15. Align the worktop on the frame



16. Align the worktop on the frame



17. Screw the frame with worktop



18. Screws throught the holes



19. Add leveling feet



20. Add leveling feet – pulled out detail



21. Add leveling feet



22. Add leveling feet – pulled out detail

NOTES:

- Make sure to use correct screws size (eg. 45 mm) when screwing the HPL worktop with frame.
Warning: Each worktop material have different thickness, that mean different screws.
- For mounting of two horizontal upper parts use parts with pre-drilled screw holes. Bottom part do not have pre-drilled screw holes.

